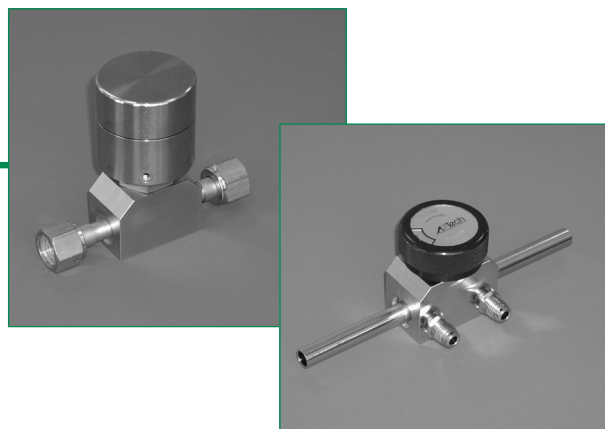


# SERIES AP 37, 38 & 39

## 1/2 INCH DIAPHRAGM VALVE

Springless – manual and pneumatic (NC & NO)



- 316L VAR SS secondary remelt construction
- Operating pressure vacuum to 250 psig (17 bar)
- Machined from bar stock
- Multi-port and monoblock available (refer to page 4)
- LOTO AP 3900
- Flow capacity 2.8 C<sub>v</sub>
- Surface finish  
15 Ra max/10 Ra avg  
(10, 7 & 5 Ra max options)
- Indicating switch –  
AP 3700 and AP 3708  
option
- Installation and operating instructions available at [www.aptech-online.com](http://www.aptech-online.com) in the Tech Briefs section

### Manual valves

PSIG / BAR  
250 / 17

<b>AP 3800</b>	●
– Round knob	
– Open/closed status indicating window	
<b>AP 3900</b>	●
– Round knob	
– Open/closed status indicating window	
– Pull, then turn to open – operational or safety feature	
– Lock out/tag out (LOTO) – integral standard feature	

### Pneumatic valve, normally closed (NC)

PSIG / BAR  
250 / 17

<b>AP 3700</b>	●
– Switch option for remote monitoring	

### Pneumatic valve, normally open (NO)

PSIG / BAR  
250 / 17

<b>AP 3708</b>	●
– Switch option for remote monitoring	

All specifications subject to change without notice.

# HIGH PURITY ~ HIGH VALUE

## Operating Parameters — all valves

Inlet pressure	vacuum to 250 psig (17 bar)
Outlet pressure	vacuum to inlet pressure
Proof pressure	150% of operating pressure
Burst pressure	300% of operating pressure

## Other Parameters — all valves

Inlet /outlet connectors	3/8, 1/2 or 3/4 inch face seal or tube weld
Flow coefficient (Cv)	2.8, Xr = 1.0
Internal volume	0.76 in <sup>3</sup> (12.52 cm <sup>3</sup> )
Operating temperature	-40° to +160°F (-40° to +71°C)*
Surface finish	15 µin. Ra max /10 µin. Ra avg. (0.4/0.25 µm) standard; 10 µin (0.25 µm); 7 µin (0.18 µm); and 5 µin (0.13 µm) Ra max optional
Inboard leakage	2 x 10 <sup>-10</sup> sccs
Outboard leakage	2 x 10 <sup>-9</sup> sccs He
Leakage across seat	1 x 10 <sup>-9</sup> sccs He

## Operating Parameters — pneumatic valves

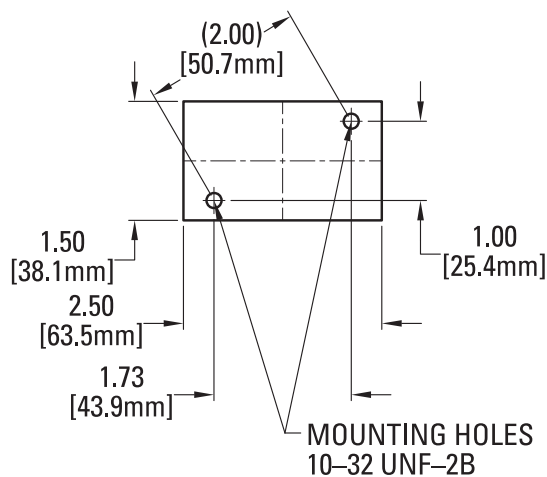
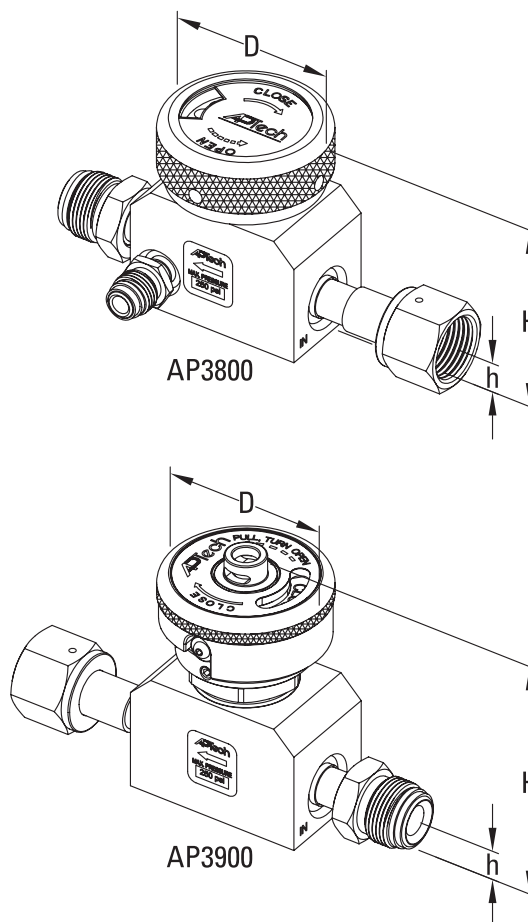
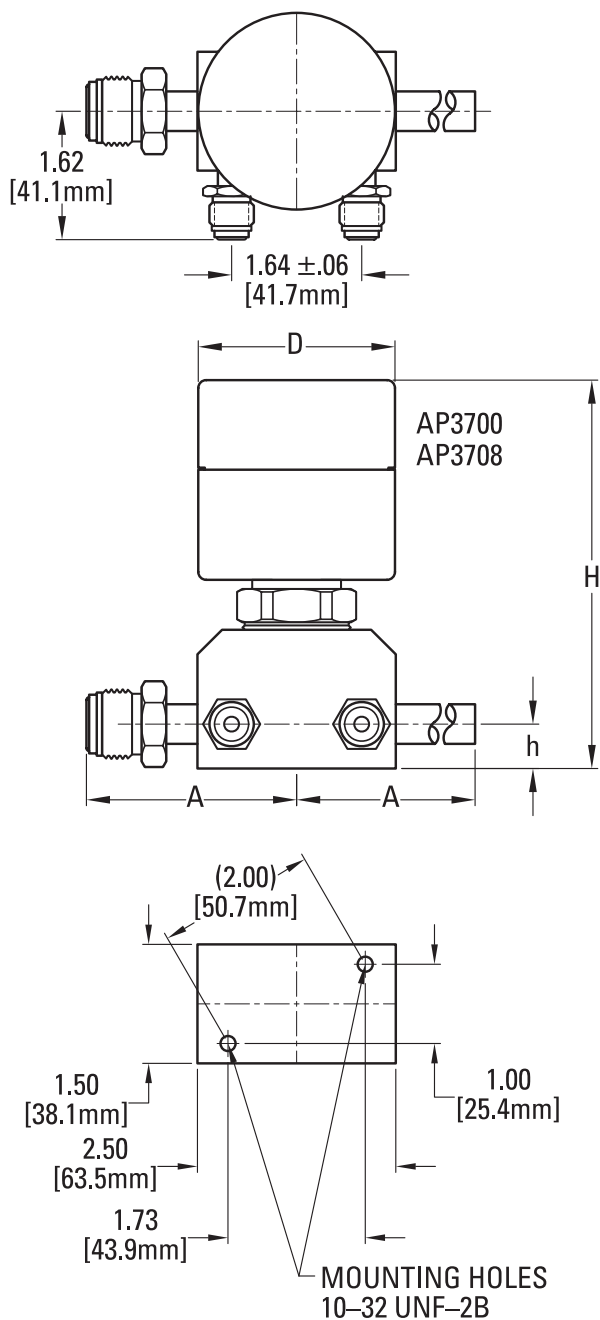
Status	AP 3700 AP 3708	normally closed (NC) normally open (NO)
Actuation port		M5, side port
Actuation pressure		80 to 100 psig (5.5 to 7 bar)

## Materials — wetted parts, all valves

Body	SS 316L secondary remelt
Finish	electropolished and passivated
Diaphragm	stainless steel 316L (Ni-Cr-Mo alloy optional)
Seat	PCTFE (Polyimide optional)

\*VS option 14° to 194°F (-10° to + 90°C).

All specifications subject to change without notice.



- Metric dimensions are for reference only.
- Height of the valve (H) is an approximate value.
- All specifications subject to change without notice.
- AP3800 valve is shown in open position, AP3900 valve is shown in closed position.
- Fitting dimensions do not apply to monoblock configurations

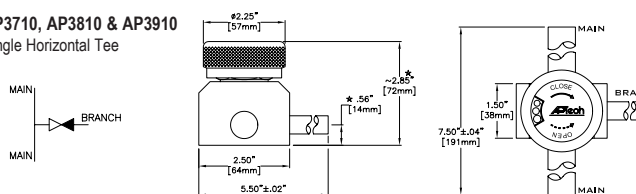
VALVE	D		H		h	
	inch	mm	inch	mm	inch	mm
AP3700	ø2.48	63.0	5.0	127	.56	14.2
AP3708	ø2.48	63.0	4.4	112	.56	14.2
AP3800	ø2.25	57.2	2.85	72	.56	14.2
AP3900	ø2.25	57.2	3.64	92	.56	14.2

CONNECTION	A	
	inch [±.02]	mm
FV8, MV8	2.65	67.3
TW6, TW8, TW12	4.25	108
FV12, MV12	3.20	81.3

# ULTRACLEAN TECHNOLOGY BACKED BY SERVICE AND SUPPORT

## MONOBLOCK CONFIGURATIONS

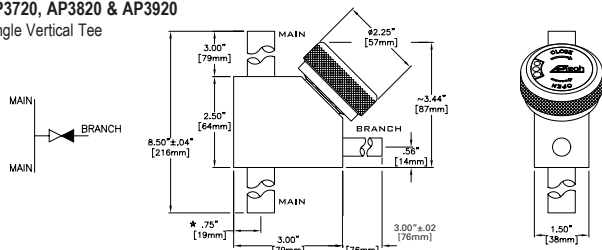
AP3710, AP3810 & AP3910  
Single Horizontal Tee



AP3810 shown

\* VARIES FOR DIFFERENT SIZES OF MAIN

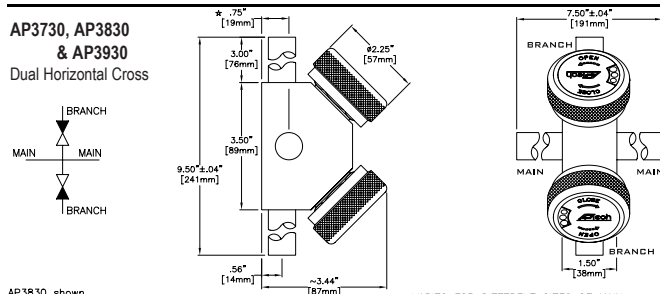
AP3720, AP3820 & AP3920  
Single Vertical Tee



AP3820 shown

\* VARIES FOR DIFFERENT SIZES OF MAIN

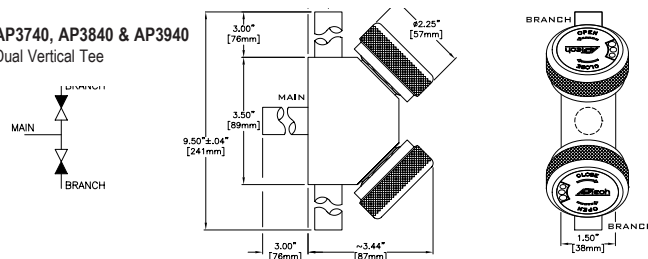
AP3730, AP3830  
& AP3930  
Dual Horizontal Cross



AP3830 shown

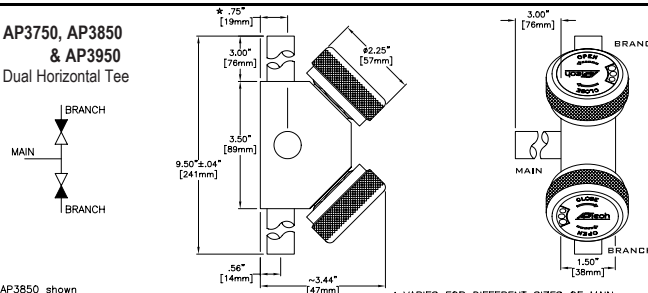
\* VARIES FOR DIFFERENT SIZES OF MAIN

AP3740, AP3840 & AP3940  
Dual Vertical Tee



AP3840 shown

AP3750, AP3850  
& AP3950  
Dual Horizontal Tee



AP3850 shown

\* VARIES FOR DIFFERENT SIZES OF MAIN

- Standard monoblock configurations
- Custom models available upon request
- Monoblock fitting dimensions apply to tube stub only, consult factory for face seal dimensions

**CAUTION:** Product selection is the sole responsibility of the user, regardless of any recommendations or suggestions made by the factory. The user shall make selections based upon their own analysis and testing with regard to function, material compatibility and product ratings. Proper installation, operation and maintenance are also required to assure safe, trouble free performance.

## ORDERING INFORMATION

Sample Order Number		AP 3700SM TW8 TW8 0B C	
AP 37	Series	AP 37 = Air actuated AP 38 = Manual AP 39 = Manual, LOTO	<b>TW8 TW8   Connections</b> Inlet / Outlet (main / branch)  <b>0B   Purge Port</b> Inlet / Outlet (main / branch)  <b>c   Options</b>
00	Monoblock Option	10 = Single horizontal tee 20 = Single vertical tee 30 = Dual horizontal cross 40 = Dual vertical tee 50 = Dual horizontal tee	
	Choose One		
	Status (2 port only)	00 = Normally closed or manual valve 08 = Normally open	
s	Material	S = Stainless steel (SS)	
M	Surface Finish Options	M = 10 µin. Ra max V = 7 µin. Ra max X = 5 µin. Ra max	TW6 = 3/8 inch tube stub weld FV8 = 1/2 inch face seal female MV8 = 1/2 inch face seal male TW8 = 1/2 inch tube stub weld FV12 = 3/4 inch face seal female MV12 = 3/4 inch face seal male TW12 = 3/4 inch tube stub weld TW16* = 1 inch tube stub weld TW24* = 1 1/2 inch tube stub weld NOTE: Further connections are available. Please consult factory. M = Inlet purge port** B = Outlet purge port 0 = No purge port VS = Polyimide Seat ISC = Indicator Switch, NC (3700 & 3708 only)*** ISO = Indicator Switch, NO (3700 & 3708 only)*** C = Capped Purge Port HD = Diaphragm Ni-Cr-Mo alloy SC = Short bonnet

AP Tech has product options and variations which are not documented in data sheets. If you have a model number that is not defined by the ordering information, please consult the factory or your local representative.

\*TW16 and TW24 available on main only with monoblock option. \*\*Not available in monoblock. \*\*\*Refer to operating manual for further switch information.

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